

Experimental study of lead (II) removal using polymorphous silica adsorbents

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ABSTRACT

Adsorption of lead(II) as a major heavy metal pollutant onto nano-adsorbents of Andalusite, Kyanite and Sillimanite was studied in a batch system. Nano-adsorbents were prepared via crushing, using a planetary ball mill and then characterized by different analyses such as: SEM, XRD, XRF and FT-IR. Major factors affecting the adsorption process were studied including pH, adsorbents dosage, initial metal concentration and temperature. Afterward, the adsorption process was studied isothermally, kinetically, and thermodynamically. The results show that aluminum silicates polymorphs are efficient adsorbents for removal of lead(II) and the removal exceeds 90%. The Freundlich isotherm model was best fitted with the experimental data. Chemisorption may control the rate of adsorption due to following the pseudo-second-order kinetic model. Thermodynamic investigation proved low randomness, exothermic and spontaneous nature of the process.

Keywords : Andalusite, Kyanite, Sillimanite, Adsorption, Lead(II) ion

1. Introduction

With the development of industry, heavy metal pollution has become a serious problem. The toxicity, difficulty of degradation and immigration of heavy metals have made them an important hazard [1]. Mining industry threatens environment in different aspects. One of them is the procedure of ore dressing and smelting which produces large amounts of wastewater and mining tails enriched in heavy metals and threatens nearby groundwater, streams and farming lands [2]. Lead (Pb) is considered as one of the most toxic heavy metals. Even at very low concentrations, it can cause serious problems for different parts of the human body such as the brain, kidneys and the circulatory system which can increase the possibility of cancer, anemia and intellectual disabilities [3]. Due to anthropogenic activities, specially mining, in the last two centuries, there has been an extensive release of lead in nature [4].

Among the different methods have been used to remove Pb(II) [5–11], adsorption is a cost-effective and a capable processing technique for wastewater with low lead concentrations [12]. Aluminosilicates Polymorphs have the same chemical composition (Al_2SiO_5), but different crystallographic systems [13, 14] and they are widely used as refractory materials [15–17]. Fig. 1 shows the effect of temperature-pressure conditions on the formation of aluminosilicates.

How aluminums distribute, depending on their coordination number, would cause crystallographic differences. Kyanite ($\text{Al}[\text{6}]\text{Al}[\text{6}]\text{SiO}_5$), Andalusite ($\text{Al}[\text{6}]\text{Al}[\text{5}]\text{SiO}_5$) and Sillimanite ($\text{Al}[\text{6}]\text{Al}[\text{4}]\text{SiO}_5$) are crystalized in triclinic, orthorhombic and orthorhombic systems, respectively. A schematic diagram of three polymorphs of aluminum silicates is shown in Fig. 2.

Literature review shows that Kyanite has been used as a natural adsorbent for pollutants removal [19–21], but not as a nano adsorbent. Therefore, this paper aims to use polymorphs of aluminum silicate named Andalusite, Kyanite and Sillimanite as nano adsorbents for the removal of Pb(II) ion as a major pollutant.

2. Materials and Methods

2.1. Materials

Andalusite, Kyanite and Sillimanite raw materials were obtained from the Hamadan aluminosilicate mine, Iran. All used reagents were of analytical grade and the solutions were prepared with deionized water. The lead solutions were prepared with 99% lead nitrate, ($\text{Pb}(\text{NO}_3)_2$) manufactured by Merck Company and all other chemicals including sodium hydroxide and chloridric acid as well.

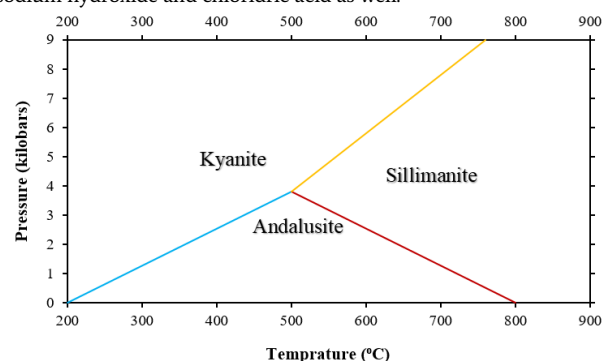


Fig. 1. Effect of Temperature-pressure conditions on the formation of aluminosilicates [18].

2.1. Adsorbents Preparation

After being washed with distilled water, the raw samples were heated at 100°C for 8 hours. Then, they were crushed using a planetary ball mill (Narva-MPM-2*250H) for 5 hours in 550rpm. To distinguish the nano sized particles, SEM (LEO-1455VP) analysis was used. Fig. 3 shows the procedure.

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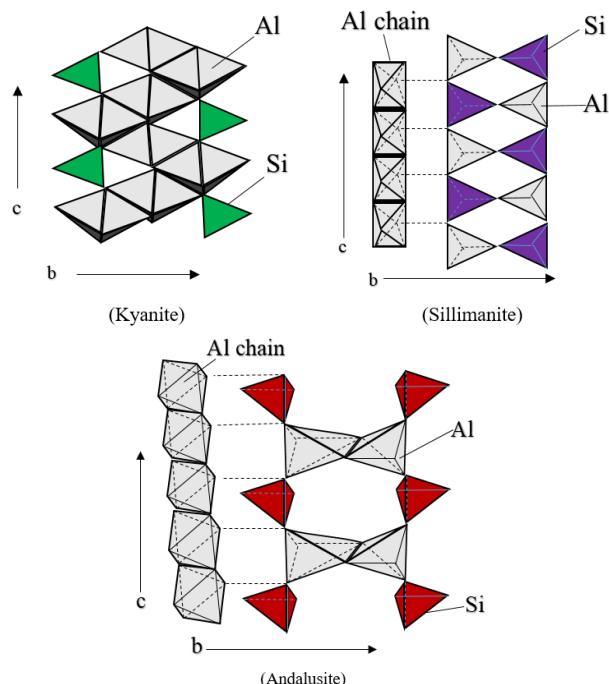


Fig. 2. Crystallography of Kyanite, Sillimanite and Andalusite minerals [18].

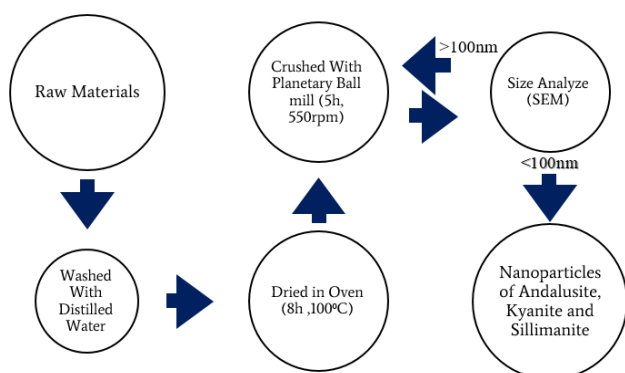


Fig. 3. The procedure of preparation of nano adsorbents with physical treatments.

2.2. Nano adsorbents Characterization

To investigate the chemical and physical properties of Andalusite, Kyanite and Sillimanite nanoparticles (ANPs, KNPs and SNPs, respectively), different analyses were carried on, including XRF, XRD, SEM and FT-IR.

The chemical composition of modified ANPs, KNPs and SNPs analyzed by Shimadzu XRF-1800 are shown in Table 1. According to Table 1, the major components are Al_2O_3 , SiO_2 and Fe_2O_3 .

The XMD300-Unisantis analyzer used to investigate XRD patterns of ANPs, KNPs and SNPs which are shown in Fig. S1. According to XRD curves, major peaks consist of SiO_2 , Fe_2O_3 and Al_2O_3 are occur at 24° , 44° and 67° (2θ), respectively. Fig. S2 shows the surface morphology of modified ANPs, KNPs and SNPs using the SEM analysis (LEO-1455VP model). A similar vision is obvious for three nano adsorbents with granular, spherical and homogenous particles whose size is less than 100nm, totally.

Also, FT-IR curves were carried out to demonstrate the presence of different functional groups on adsorbents surface. Fig. S3 shows FT-IR spectra of nano adsorbents. For ANPs, KNPs and SNPs, seven main common absorption bands are observed at 458 cm^{-1} (B_1), 607 cm^{-1} (B_2), 976 cm^{-1} (B_3), 1398 cm^{-1} (B_4), 1629 cm^{-1} (B_5), 3128 cm^{-1} (B_6) and 3431 cm^{-1} (B_7). Bands B_1 and B_2 are deformation vibration of silica tetrahedron and the vibration of Al–O octahedron. Band B_3 is attributed

to symmetrical and asymmetrical vibration of silica tetrahedron [22]. Band B_4 is the deformation band of molecular water. Band B_5 is attributed to the molecular adsorbed water. Band B_6 is OH-related [23]. Band B_7 is related to OH defects on oxygen sites [24]. The intensity of B_4 , B_5 and B_6 bands is closely related to the water content, similar to other silicate materials, such as volcanic tuffs, diatomite, perlite and zeolites [25].

Table 1. XRF analyze of ANPs, KNPs and SNPs.

Analyte	ANPs (wt. %)	KNPs (wt. %)	SNPs (wt. %)
Al_2O_3	46.31	40.82	34.41
SiO_2	34.37	32.13	38.35
Fe_2O_3	13.78	11.58	13.16
TiO_2	1.92	2.26	3.50
MgO	0.03	5.98	2.81
ZrO_2	0.31	3.09	2.14
CaO	0.75	0.68	0.86
MnO	0.02	0.27	0.15
P_2O_5	0.03	0.99	0.92
Na_2O	1.00	1.71	1.34
K_2O	1.48	0.49	1.75
Total	100	100	100

In order to understand the adsorption mechanism, it is necessary to study the zero point of charge. When $\text{pH} > \text{pH}_{\text{zpc}}$, the surface charge is negative and when $\text{pH} < \text{pH}_{\text{zpc}}$, the surface charge of an adsorbent is positive [26]. Based on experimental studies, the comparison of zero points of charge of Andalusite, Kyanite and Sillimanite are illustrate in Fig. 4.

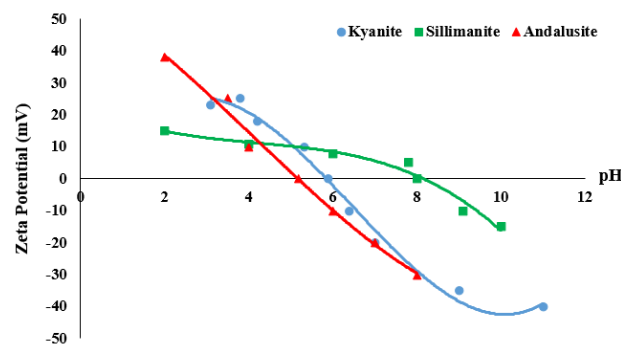


Fig. 4. Zero points of charge of Andalusite, Kyanite and Sillimanite.

According to Fig. 4, the zero points of charge of Andalusite, Kyanite and Sillimanite occur at pH 5.2, 5.9 and 8, respectively.

2.3. Experimental Studies

According to equation 1, a stock solution was made using an appropriate quantity of $\text{Pb}(\text{NO}_3)_2$. Then, the solutions of desired concentrations were made by diluting the stock solution, using equation 2:

$$mg \text{ salt} = 1000 * (\text{molecular weight} / \text{atomic number}) \quad (1)$$

$$N_1 V_1 = N_2 V_2 \quad (2)$$

Where N_1 and V_1 are respectively the concentrations of stock solution and the volume taken from it; and N_2 and V_2 are the concentration and volume of the desired working solution. The volume of synthetic solutions was 250mL and 0.5g of each adsorbent were used in every test. The solution concentration was 30mg/L at room temperature, except for experiments conducted to study the effect of the desire factor. Sampling was carried out at 10, 20, 30, 60 and 90 minutes and after being centrifuged for 5 minutes at 4000 rpm, the concentration of Pb was measured using an atomic adsorption machine (Solaar SS). The removal was then measured according to equation 3:

$$\text{Removal}(\%) = \left(\frac{C_0 - C_t}{C_0} \right) \times 100 \quad (3)$$

2.4.1. Effect of pH

At different pH values, metal ions appear in different forms. Because of that, pH plays an important role in the adsorption of metals on adsorbents surfaces. Depending on the pH of solution, Pb(II) can be presented in the form of Pb^{2+} , $\text{Pb}(\text{OH})^+$, $\text{Pb}(\text{OH})_2^0$ and $\text{Pb}(\text{OH})_3^{-1}$ [27]. When pH range is 1.8 to 5.8, lead presents as Pb^{2+} and when pH approaches 6, a small portion of $\text{Pb}(\text{OH})^+$ forms [28] and for $\text{pH} > 6$, precipitation is the predominant process in the system [29]. Generally, in order to remove Pb(II) from an industrial wastewater, the optimum pH range is around 5-6. Based on the literature review and Fig. 4, we decided to study the effects of pH on adsorption at 4, 5 and 6. According to the surface charge of adsorbents and the charge of Pb in this range of pH, we estimated that adsorption best happens at 6 for ANPs and KNPs but for SNPs there should be no adsorption. The effect of pH on adsorption of Pb(II) is shown in Fig. 5A-C.

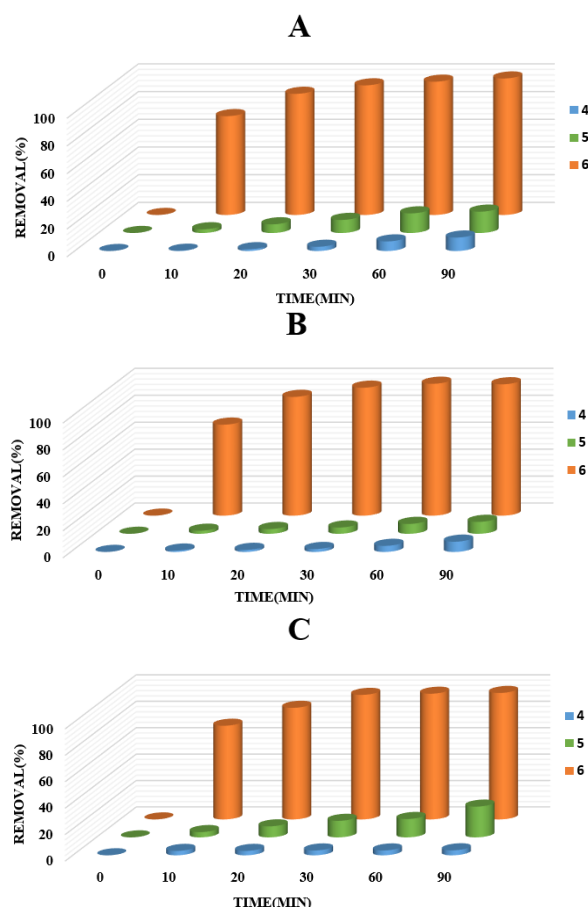


Fig. 5. Effect of pH on adsorption of Pb(II) onto ANPs (A), KNPs (B) and SNPs (C).

Based on Fig. 5A-C, maximum adsorption happens at pH 6 as expected. The increase in the amount of removal with pH increase from 4 to 6 could be due to the change of surface charge of adsorbents from positive to negative. At pH 6, the charge of Pb is positive and the surface charge of adsorbents is negative and the electrostatic interaction is the cause of adsorption.

According to Fig. 4 and the range of pH, we expected the same results as in Fig. 5 for two adsorbents, ANPs and KNPs. The ability of SNPs to adsorb Pb in pH 6, shows that the isoelectric point should be somewhere between pH 5-6. This opposition could be explained with the fact that the surface properties of aluminosilicate minerals are determined by the combination of Si-O and Al-O bonds. Therefore, it is expected that their ZPCs lie between pH 2 and 9. The ZPCs of these polymorphs depend

on the Si/Al ratio in their surface region. The presence of Li, Ca, K and Na ions in some aluminosilicate minerals may introduce deviation [30].

2.4.2. Effect of Adsorbents Dosage

Considering pH 6 as the optimum point, the effect of adsorbents dosage on the adsorption process was studied by decreasing the amount of adsorbents from 0.5 to 0.35, 0.2 and 0.05 gr. The results are shown in Fig. 6A-C.

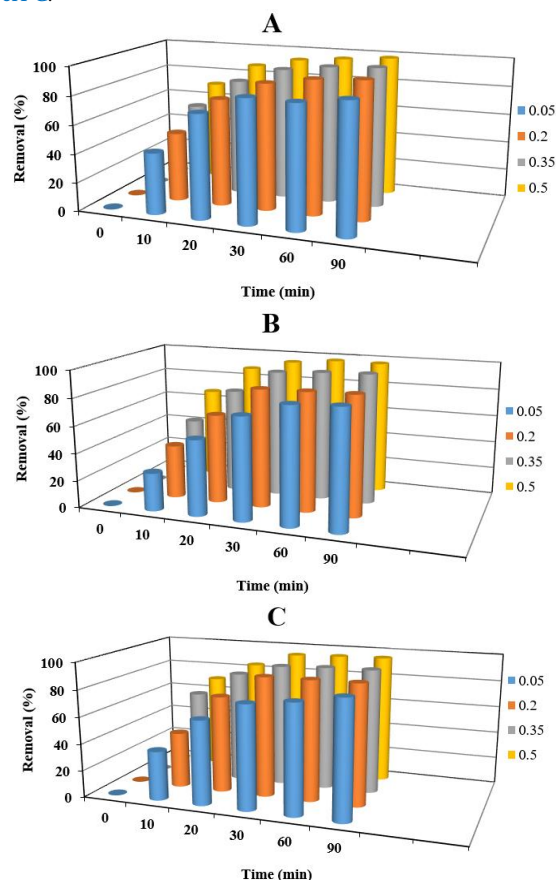


Fig. 6. Effect of adsorbents dosage on adsorption of Pb(II) by ANPs (A), KNPs (B) and SNPs (C).

According to Fig. 6, as the amount of adsorbents decreases, the adsorption efficiency and kinetic rate decrease due to the lack of adsorption surface.

2.4.3. Effect of Initial Pb(II) Concentration

At pH 6, the effect of pollutant concentration on adsorption process was studied at concentrations 15, 30 and 60 mg/L. The amount of adsorbents used in this part was 0.5g. The results are shown in Fig. 7A-C.

According to Fig. 7, the efficiency will decrease as the pollutant concentration increases. Increasing the pollutant concentration versus a constant amount of adsorbents would increase the pollutant/adsorbent ratio which results in the lack of adsorption surface.

2.4.4. Effect of Temperature

The effect of temperature was studied at 283, 298 and 313°K using 0.5g of each adsorbent at pH 6 with an initial concentration of 30mg/L. The results are shown in Fig. 8A-C, emphasizing that at higher temperatures, the uptake occurs faster than the equilibrium time.

2.4. Adsorption Isotherms

We used Langmuir, Freundlich and Temkin isotherms to study the equilibrium data. The models and their linear forms are shown in Table 2.

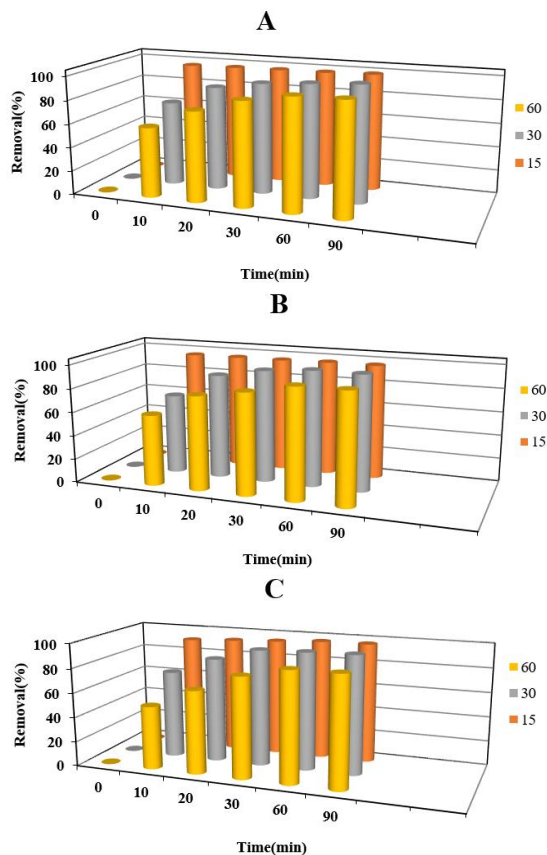


Fig. 7. The effect of initial Pb(II) concentration on the adsorption process by ANPs (A), KNP (B) and SNP (C).

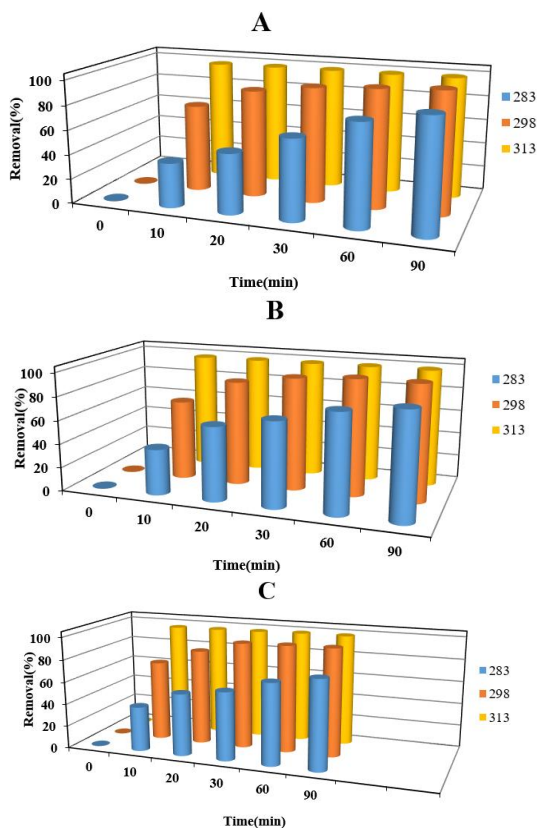


Fig. 8. The effect of temperature on adsorption of Pb(II) by ANPs (A), KNP (B) and SNP (C).

Table 2. Isotherm models and their linear forms.

Isotherm Model	Equation	A Linear Form	Plot	Ref.
Langmuir	$q_e = \frac{q_m K_L C_e}{1 + K_L C_e}$	$\frac{C_e}{q_e} = \frac{1}{K_L q_m} + \frac{1}{q_m} C_e$	$\frac{C_e}{q_e}$ vs. C_e	[31]
Freundlich	$q_e = K_F C_e^{1/n}$	$\ln(q_e) = \ln K_F + \frac{1}{n} \ln C_e$	$\ln q_e$ vs. $\ln C_e$	[32]
Temkin	$q_e = \frac{RT}{b} \ln(K_T C_e)$	$q_e = \frac{RT}{b} \ln K_T + \frac{RT}{b} \ln C_e$	q_e vs. $\ln C_e$	[33]

In Table 2, q_e is the amount adsorbed at equilibrium (mg/g) and C_e is the equilibrium concentration of solution (mg/l). For the Langmuir isotherm, q_m is a constant related to the area occupied by a monolayer of the adsorbate, reflecting the maximum adsorption capacity (mg/g) and K_L is a direct measure of the intensity of adsorption (l/mg). In the Freundlich isotherm, K_F ((mg/g)(l/mg)^{1/n}) and n (dimensionless) are constants incorporating all factors affecting the adsorption process such as the adsorption capacity and intensity, respectively. In the Temkin isotherm, R is the gas constant (8.314 J/Mol K), T is the absolute temperature (K), K_T is the equilibrium binding constant (l/mg) and b is the Temkin constant related to the heat of sorption (J/Mol). In Fig. 9A-C, the diagrams of isotherm modeling are shown.

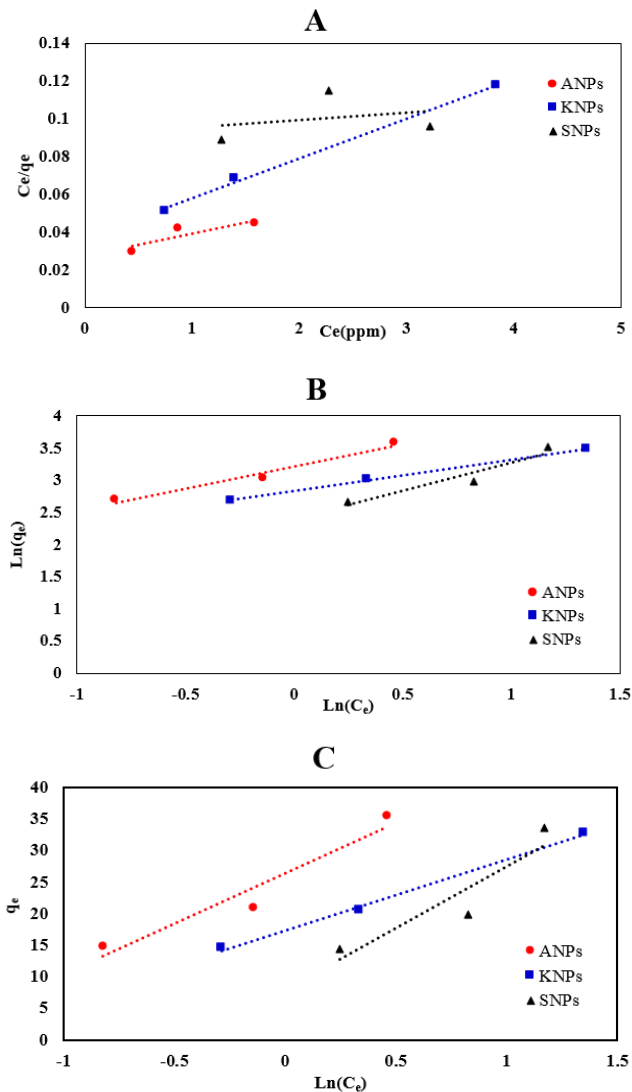


Fig. 9. Diagrams of isotherm modeling, Langmuir (A), Freundlich (B) and Temkin (C).

Isotherm constants are shown in Table 3 as follow:

Table 3. Langmuir, Freundlich and Temkin isotherm parameters for adsorption of Pb(II) by ANPs, KNP and SNPs.

Adsorbent	Langmuir			Freundlich			Temkin		
	q_m (mg/g)	K_L	R^2	K_F	n	R^2	B	K_T	R^2
ANPs	82.645	0.446	0.786	24.824	1.475	0.974	15.980	5.200	0.930
KNPs	47.620	0.566	0.997	17.022	2.040	0.998	11.172	4.743	0.995
SNPs	256.410	0.043	0.780	10.981	1.140	0.922	19.559	1.500	0.857

According to Table 3, the adsorption of Pb(II) by aluminosilicate nanoparticles obeys the Freundlich equilibrium model due to its high correlation coefficient (R^2).

2.5. Adsorption Kinetics

In order to study the speed of adsorption, we used pseudo first and second order kinetic models to investigate the adsorption of Pb(II) onto ANPs, KNP and SNPs. Kinetic models and their linear form are shown in Table 4.

Table 4. Kinetic models and their linear form.

Kinetic Model	Equation	A linear form	Plot	Ref.
Pseudo-first order	$\frac{dq_t}{dt} = k_1(q_e - q_t)$	$\ln(q_e - q_t) = \ln q_e - k_1 t$	$\ln(q_e - q_t)$ vs. t	[34]
Pseudo-second order	$\frac{dq_t}{dt} = k_2(q_e - q_t)^2$	$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{1}{q_e} t$	$\frac{t}{q_t}$ vs. t	[35]

In Table 4, q_e and q_t are the amounts of adsorbed particles on the adsorbent (mg/g) at equilibrium and at time t , respectively, k_1 is the rate constant of first-order adsorption (min^{-1}) and k_2 is the rate constant of second-order adsorption ($\text{g}/(\text{mg min})$). The diagrams for isotherm modeling of pseudo-first and second order are shown in Fig. 10A-B.

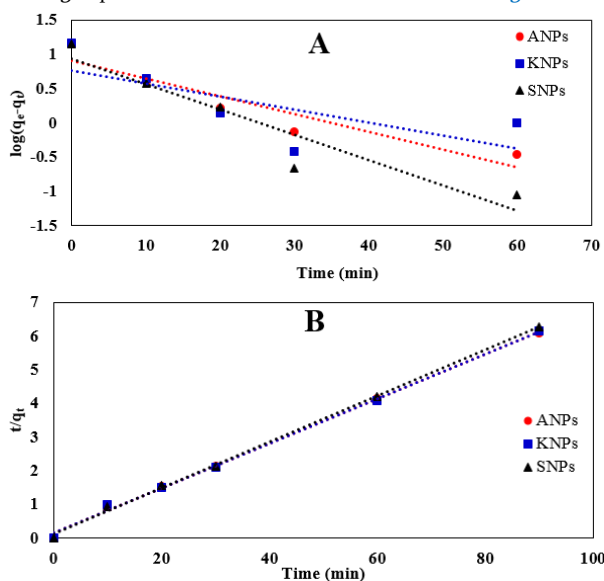


Fig. 10. Diagrams of pseudo-first-order (A) and pseudo-second-order (B) kinetic modeling.

The values of parameters obtained by kinetic models together with the amount of adsorption at equilibrium (q_e Exp) are shown in Table 5.

Based on Table 5, the values of experimental q_e are closer to pseudo second order q_e . Moreover, the high value of correlation coefficient proves that the adsorption of Pb(II) onto ANPs, KNP and SNPs follows the pseudo second order kinetic model. Therefore, chemisorption may be the rate controlling step.

Table 5. Pseudo-first and second order kinetic model parameters for adsorption of Pb(II) onto ANPs, KNP and SNPs.

Adsorbent	Kinetic Constant						q_e Exp (mg/g)
	Pseudo-first-order			Pseudo-second-order			
	K_1 (1/min)	q_e (mg/g)	R^2	K_2 (g/mg/min)	q_e (mg/g)	R^2	
<i>ANPs</i>	0.060	7.990	0.875	0.030	15.060	0.998	14.780
<i>KNPs</i>	0.044	5.812	0.507	0.031	15.010	0.998	14.625
<i>SNPs</i>	0.085	8.644	0.895	0.035	14.663	0.998	14.360

The adsorption kinetic of Pb(II) was studied using an intra-particle diffusion model (equation 4) [36]:

$$q_t = \frac{k_i}{m} t^{0.5} + C \quad (4)$$

Where C is the intercept related to the thickness of the boundary layer, m is the mass of sorbent (g), q_t the amount of solute adsorbed at time t (mg/g) and K_i is the initial rate of intra-particle diffusion ($\text{mg}/(\text{l s}^{1/2})$).

In the case of an intra-particle diffusion model, the plot of q_t vs. square root of contact time may result in a straight line, passing through the origin, indicating that the intra-particle diffusion is the sole rate limiting step [37]. Those plots are shown in Fig. 11.

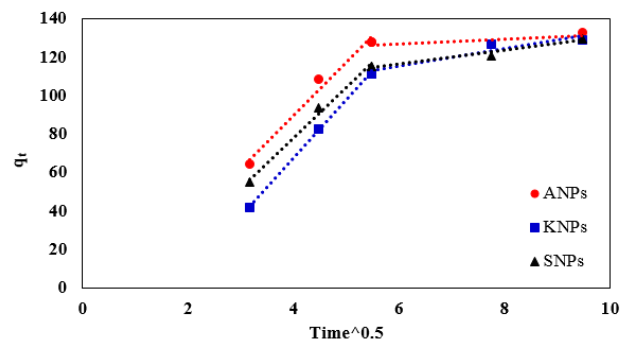


Fig. 11. Intra-particle diffusion kinetic modeling of Pb(II) adsorption onto ANPs, KNP and SNPs.

Fig. 11 illustrates multiline plots, showing that two steps are taking place. The first portion is the gradual adsorption stage where intra-particle diffusion is controlled by rate and the following portion is the final equilibrium stage where intra-particle diffusion slows down due to the low concentration in the solution. The intercept values show the possibility of some boundary layer operations. The external surface portion, i.e., film diffusion, is absent due to the completion before 10 minutes. It can be demonstrated that ANPs are more effective compared with KNP and SNPs. The K_i values were estimated from the slopes of linear parts in Fig. 11 as presented in Table 6.

Table 6. Parameters of intra-particle diffusion model for the adsorption of Pb(II) onto ANPs, KNP and SNPs.

Adsorbent	K_{i1}	r_1^2	K_{i2}	r_2^2
ANPs	27.615	0.978	1.21	0.528
KNPs	30.231	0.999	4.447	0.887
SNPs	26.212	0.991	3.576	0.963

To prove the absence of the film diffusion step, the experimental data was plotted using the Boyd equation. If the plots are linear and pass through the origin, the slowest (rate controlling) step in the adsorption process is the internal diffusion [38]. Fig. 12 presents the Boyd plot.

The results indicate the fitness of the intra-particle diffusion model for the initial linear portion only, but the pseudo-second-order kinetic model for the whole adsorption process.

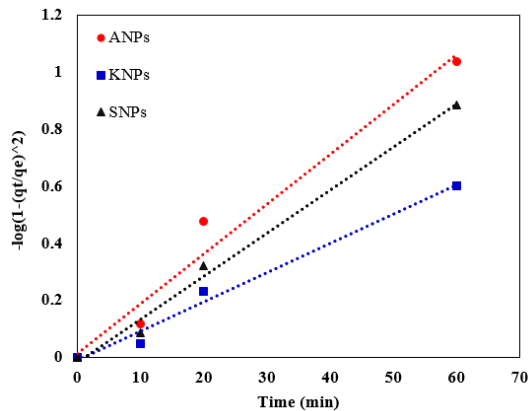


Fig. 12. Boyed plot for the adsorption of Pb(II) onto ANPs, KNPs and SNPs.

2.7. Thermodynamic Study

The effect of temperature on the adsorption of Pb(II) onto ANPs, KNPs and SNPs was estimated by determining the free energy change (ΔG°), enthalpy change (ΔH°) and entropy change (ΔS°). Thermodynamic parameters were calculated using the following equations [39]:

$$K_d = \frac{q_e}{C_e} \quad (5)$$

$$\Delta G^\circ = -RT \ln K_d \quad (6)$$

$$\ln K_d = \frac{\Delta S^\circ}{R} - \frac{\Delta H^\circ}{R} \frac{1}{T} \quad (7)$$

$$\Delta G^\circ = \Delta H^\circ - T\Delta S^\circ \quad (8)$$

Where K_d is the equilibrium constant (L/mol), R is the gas constant (8.314 J/mol K) and T is the temperature (K). Considering the relationship between ΔG° and K_d , ΔH° and ΔS° were determined from the slope and the intercept of the Van't Hoff plots of $\ln(K_d)$ vs. $1/T$.

The calculated thermodynamic parameters are presented in Table 7.

Table 7. Values of thermodynamic parameters for adsorption of Pb(II) onto ANPs, KNPs and SNPs.

Adsorbent	ΔH (kJ/mol)	ΔS (J/mol K)	ΔG (kJ/mol)		
			283°K	298°K	313°K
ANPs	-23.361	0.008	-25.713	-25.838	-25.963
KNPs	-30.354	0.014	-34.566	-34.566	-34.778
SNPs	-65.245	0.126	-102.904	-102.904	-104.800

Negative values of ΔG° confirm the spontaneous nature of the adsorption process. In addition, the increase in the negative ΔG° values with an increase of temperature indicates that the adsorption process becomes more favorable at higher temperatures. For all the reactions, the enthalpy values are negative, showing that the adsorption process is exothermic. Low positive values of entropy prove a low randomness at the solid/solution interface.

3. Conclusion

For a long time, Andalusite, Kyanite and Sillimanite minerals have been used as refractory materials. In this study, we used these minerals as the adsorbents to remove Pb(II) after being prepared and crushed to reach a nonmetric size. In order to be characterized, different methods were used such as: XRD, XRF, SEM and FT-IR. Major components of the adsorbents were Al_2O_3 , SiO_2 and Fe_2O_3 . This paper investigated the adsorption of Pb(II) onto ANPs, KNPs and SNPs based on the effects of pH, initial Pb concentration, adsorbent dosage, and temperature. Kinetic and equilibrium data was studied as well. The results showed that the best adsorption happened at pH 6, and the higher temperature had a better effect together with higher adsorbent and lower pollutant concentrations. The adsorption process obeyed the Freundlich isotherm and the pseudo second order kinetic models. Thermodynamic investigations showed that process was spontaneous, exothermic with

low randomness at solid/solution interface. This study proved that ANPs, KNPs and SNPs had a high adsorption capacity and adsorption rate for the removal of Pb(II). Therefore, they could be potential candidates for the removal of heavy metals from wastewaters.

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